# **NEX1000 Series Monitoring**

# **Integration Program**

User's Guide

## Introduction

Thank you for purchasing our product.

The Program User's Guide describes how to use this software for real-time monitoring of our products.

## Notes regarding this manual

- \* This instruction manual should be delivered to the USER so that they can keep it with them at all times, and should be kept in a place where they can be seen at any time.
- \* Please fully understand the instruction manual before using this software.
- \* This manual provides a detailed explanation of the software's functions, and does not guarantee anything other than what is provided in this manual..
- \* The contents of this software instruction manual may be changed at any time without prior notice.
- \* This software manual has been created with the utmost care, but if you find any inadequacies, errors, or omissions in the content, please contact your distributor or our sales department.

## Disclaimer for this product

- We do not accept any warranty or responsibility for this product other than as specified in our quality assurance conditions..
- \* We shall not be liable for any direct or indirect damage suffered by the user or a third party due to defects or natural disasters that were unforeseeable by us when using this product.

## Software Copyright Agreement

- \*\* PLEASE READ CAREFULLY BEFORE INSTALLING THIS SOFTWARE. THESE END USER TERMS OF USE ("TERMS OF USE") ARE A LEGAL AGREEMENT BETWEEN NEXCONTROL CORPORATION, ITS SOFTWARE SUPPLIERS AND LICENSORS, AND YOU, FOR THE SOFTWARE ("SOFTWARE")..
- \* Installing this Software indicates that you have read, understood, and agree to these Terms of Use.

## Products covered by this software manual

- \* NEX1000 : 1CH Program Controller
- ※ NEX1100 : 2CH Program Controller
- \* NEX1200 : Temperature/humidity program controller
- \* NEX1300 : Thermal Shock Program Controller
- \* NEX1400 : 3CH Program Controller

## table of contents

1.	Program Overview	5
	1.1 Main menu bar configuration	5
	1.2 Preparing for program operation	6
2.	Communication Set	8
	2.1 Serial Communication Environment Settings	8
	2.2 Ethernet Communication Environment Settings	9
	2.3 Communication Connection	10
3.	Monitoring screen configuration	11
	3.1 See All	11
	3.2 View alone	12
	3.3 Function Set	16
	3.4 Lamp Set	17
	3.5 Graph Set	17
	3.6 Setting target set points	18
	3.7 Pattern number input	18
4.	Pattern Set	19
5.	Data Graph display	21
	5.1 Graph display	22
	5.2 Digital display	23
	5.3 Graph Set	23

5.4 data search	24
6. Wait Operation Set	25
7. DI Error Name	27
8. Display	28

## 1. Program Overview

• This program is an integrated monitoring program that displays data from NEX1000 series products and products connected via Ethernet or RS485/422 serial communication.

• Up to 30 devices can be connected and detailed information can be checked by going to the individual monitoring screen..

• Program/Fix Operation status information can be saved as a file and viewed on the data graph screen.

NEX1000/1	100/1200/1300 Monitor		D 🕞													
[Mo	[Monitoring 1]						[Monitoring 02]									
[CH1]			[CH2]				[	[온도] [습도]								
		20	.5			28	.2				71	.7			71	.4
SP	100.0	MV	0.0	SP 28	3.2	MV	0.0		SP	25.0	MV	0.0	SP	85.0	MV	0.0
[Monitoring 03]						[Moi	nitoring	04]								
		[고온실]		[실험성	실]	[7	데온실]				[CH1]		[0	CH2]		[CH3]
PV		26.5		29.3	3		29.3		PV	<b>B</b> .	OUT		3	.17		3.17
SP		-200.0		500.	0	-2	200.0		SP		-2.34		2	0.04		1.10
MV		0.0		0.	0		0.0		MV		0.0			0.0		0.0

#### 0 1 CAPS 2024-03-15 S# 5:42 NEX1000/1100/1200/1300/1400 Monitoring Program (Ver 24.03.06)

### 1.1 Main menu bar configuration

MENU	Toolbar	Description
See All		Full screen display of connected NEX series products.
View alone		View real-time data about the product you select.
Pattern Set		You will be taken to the pattern editing (Read/Writing) screen for the selected product.
Data Graph display		Display the saved data file on the graph screen.
Communication Set		Configure Ethernet/serial communication settings and check communication
Wait Operation Set		Go to the Wait Operation Set.

DI Error Name		Go to the DI Error Name
Display		Move to language selection, buzzer sound, alarm display screen.
Status History	•	View a report of the action.
Version	i	Program Version.
END		Program End

#### 1.2 Preparing for program operation

- This program is PC software for real-time monitoring of NEXControl products..
- · Monitoring is performed via Ethernet and serial communication.
- $\cdot$  The cables and setup are essential for normal monitoring.
- To install the program, download the latest program version via www.nexcontrol.co.kr and install the program.
- ☞ www.nexcontrol.co.kr → Support → SOFTWARE
- Install the program in administrator mode



#### SOFTWARE

	집네이		검색하기
মান	작성자	등록일	조회
NEX1000 Series DATA Viewer	nexcontrol	2023-05-08	591
NEX1000 Series Monitoring Program (update 2024.03.06)	nexcontrol	2023-05-08	614
NEX Communications Tester	nexcontrol	2023-05-08	337
	2819 NEX1000 Series DATA Vewer NEX1000 Series Monitoring Program (update 2024.03.06) NEX Communications Tester	Itel         Itel           NEX1000 Series DATA Vewer         Recontrol           NEX1000 Series Monitoring Program (update 2024/03.06)         Recontrol           NEX.Communications Tester         Recontrol	전체가           계약         관성자         동쪽일           NEX0000 Series DATA Vewer         nescontrol         2023-05-08           NEX0000 Series Montoring Program (update 2024.03.08)         nescontrol         2023-05-08           NEX Communications Tester         nescontrol         2023-05-08

280250	3보처리양침 이에일부단수입거부	
(9)4	스컨트륨 주소 : 경기 부전시 오징구 석천로 397 (심정동, 부친테크노파크방용3차 303동 1007회)	A
내표지	): 최천존 고객센터 : 032-624-1852 FAX : 032-624-1851 이메일 : newcontrol@nexcontrol.co.kr	NEXCONTROL
500		



Folder name	Description					
DATA	Saving driving data (Fix or pattern)					
Error	Saving program error details					
FILE_EXCEL	Excel data conversion					
FILE_JPG	JPG data conversion					
Message	Status history storage					
PTN	Save Pattern					

·Description of subfolders of installed programs

•After the program is successfully installed, select the NEX1000\_S Monitoring item on the "Windows Startup" or desktop to start the program in administrator mode.

## 2. Communication Set

• To connect this product to the user's PC via an Ethernet or serial (RS232/485) cable and display product information on the user's PC screen, please set up the communications environment between the product and the user's PC in advance.



- 2.1 Serial Communication Environment Settings
- · To check your PC's serial port (COM PORT) number, go to Control Panel -> Hardware and Sound ->

Device Manager -> Ports (COM & LPT) and check the communications port number.

· If you use a USB to Serial cable, it will be displayed with the corresponding product name.



🐼 NEXCONTROL

- Select the same serial port number confirmed on the user PC as the communication port in the communication release setting of the monitoring program..
- Set the communication environment of this product and the monitoring program to be the same (protocol/communication speed/parity/data length/stop bit)
- If the communication environment settings are the same, check that communication proceeds smoothly after specifying the address number while connected.
- For the reception wait time, specify the wait time for the product to respond after transmission. Enter an appropriate time according to the performance of the user's PC (Modus RTU minimum: 500/ms, Modbus ASCII minimum: 1000/ms).
- 2.2 Ethernet Communication Environment Settings
- If you want to use Ethernet communication, please check in advance whether this product supports Ethernet communication.
- The Ethernet network settings on the user PC can be found in Control Panel -> Network and Internet -> Network and Sharing Center -> Ethernet -> Properties -> Select Internet Protocol Version 4 (TCP/Ipv4) and then click Properties.

💆 네트워크 및 공유 센터					- 🗆 ×					
← → · ↑ ¥ · *	∥어판 → 네트워크 및 인터넷 →	네트워크 및 공유 센티	티 ~	Ō	,○ 제어판 검색					
제어판 홈	기본 네트워크 정보 보기 및 연결 설정 황성네트워크 보기									
어댑터 설정 변경 고급 공유 설정 변경 미디어 스트리밍 옵션	네트워크 2 개인 네트워크		액세스 형식: 인터넷 연결: 🎴 이터넷							
	📱 이더넷 상태	📱 이더넷 속성	인터넷 프로토콜 버전 4(TCP/IPv4) 속성		×					
	일반	네트워킹	일반							
	연결 IPv4 연결: IPv6 연결: 미디어 상태: 시간: 속도: 자세히(E) 작업 보: 바이트: 950,4	연결에 사용할 장	내트워크가 IP 자동 설정 기능을 지원하 할 수 있습니다. 지원하지 않으면, 네트 문의해야 합니다. 이 자동으로 IP 주소 반기(0) ④ 다음 IP 주소 사용(5): IP 주소(1): 서브넷 마스크(U): 기본 게이트워이(D): 이 자동으로 DNS 서버 주소 반기(B) ④ 다음 DNS 서버 주소 사용(E): 기본 설정 DNS 서버 주소 사용(E): 기본 설정 DNS 서버 (A):	면 IP 실 관 워크 관 [192 [255] [192	전이 자동으로 할당되도록 리자에게 적절한 IP 설정값물 . 168 . 1 . 19 . 255 . 255 . 0 . 168 . 1 . 1					
	• • • • • • • • • • • • • • • • • • • •	신을 제공합니	□ 특별 때 열정 유요성 검사(L)		고급(V)					
					확인 취소					
참고 항목 Windows Defender 방호 인터넷 옵션	I) 백									

- · Click Use the following IP address to set the IP address, subnet mask, and Gebon Gateway.
- · Set the subnet mask and default gateway to the same as the product.

- Once you have completed the network settings on the machine and the user's PC, check that communication is working smoothly while connected..
- · Ethernet communication does not specify addresses.

#### 2.3 Communication Connection

	[Monitoring 02]		
[monitoring i]			
[CH1]	1 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2		
2	20         1 Band         Mandang Q         2         2010         0%         Cancel           3         105100         1 Band         Monitoring 03         1 192 618 113         OK         Cancel           4         NEX1000         1 Band         Monitoring 04         4         192 618 114         OK           6         NEX1000         1 Band         718         Monitoring 05         5         192 618 114         OK           6         NEX1000         1 Band         718         Monitoring 06         6         192 618 116         OK		71.4
<sup>SP</sup> 100.0 <sup>MV</sup>	0         7         NEX1000         1         Dead         7         Monitoring 07         7         192,163,117           0         8         NEX1000         1         Bead         7         192,163,117           9         NEX1000         1         Bead         7         192,163,119           9         NEX1000         1         Bead         7         192,163,119           10         NEX1000         1         Bead         7         102,163,120           11         NEX1000         1         Bead         7         Monitoring 10         10         112,163,120           11         NEX1000         1         Bead         7         Monitoring 11         11         192,163,121           12         12         NEX1000         1         Bead         7         104         102,163,122	85.0	<sup>MV</sup> 0.0
[Monitoring 03]	13         NEX1000         v         1 Board         218         Monitoring 13         13         192.163.123           14         NEX1000         v         1 Board         v         Monitoring 14         14         192.163.123           15         NEX1000         v         1 Board         v         Monitoring 15         15         192.163.125           16         NEX1000         v         1 Board         v         Monitoring 16         16         192.163.125           16         NEX1000         v         Board         v         Monitoring 16         16         192.163.125           16         NEX1000         v         Board         v         Monitoring 16         16         192.163.125           17         NEX1000         v         Board         v         Monitoring 16         16         192.163.127           18         Monitoring 18         198.44         V         Monitoring 18         198.149         198.149		
[고온	2         ↓         19         122:101.29         10           19         192:101.29         19         192:101.29         19           20         NEX1000 +         1 Band +         716 +         Monitoring 19         19         192:101.29           20         NEX1000 +         1 Band +         716 +         Monitoring 20         20         192:161:130           21         NEX1000 +         1 Band +         716 +         Monitoring 21         21         192:161:131           22         NEX1000 +         1 Band +         716 +         Monitoring 21         22         192:161:132	CH2]	[CH3]
<sup>PV</sup> 27.	A         3         REX1000         1         Band         7/H         Monotomy 32         20         112 (30, 13)           24         182x1000         1         Band         7/H         Monotomy 24         24         112 (30, 13)           25         182x1000         1         Band         7/H         Monotomy 24         24         112 (30, 13)           26         192x100         1         Band         7/H         Monotomy 25         25         102 (10, 13)	3.16	3.16
<sup>SP</sup> -200	26         NEX1000         1         Board         2         718         Monitoring 26         26         192.168.135           27         NEX1000         1         Board         718         Monitoring 27         27         192.168.137           28         NEX1000         1         Board         718         Monitoring 28         28         192.168.137           29         NEX1000         1         Board         718         Monitoring 29         29         192.168.139	20.04	1.10
MV O	0.0 30 NEX1000 • 1 Board • 716 • Monitoring 30 30 192 168 1.30	0.0	0.0
	0 1 CAPS 2024-03-19 2# 1.26 N	X1000/1100/1200/1300/14	00 Monitoring Program (Ver 24.03.06)
NO	Description		
1	Select whether to communicate or not		

1	Select whether to communicate or not
2	Product Selection
3	Choose 1 or 2 boards In the case of two boards, the number of DI and DO status lamps is displayed as 32
4	Select for NEX1000 heating and cooling products
5	Enter the device name to be displayed at the top of the monitoring screen
6	Enter the address number (only valid for serial communication)
7	Please enter the IP address. (Only valid for Ethernet communication)
8	Checking the communication status If NG, check the communication connection status

## 3. Monitoring screen configuration

#### 3.1 See All

•The connected product information will be displayed in full screen.

■ NEX1000/1100/1200/1300 Mor	NEXTOD/1120/1202/1300 Monitoring Program												
[Monitoring	[Monitoring 1]					[Monitoring 02]							
[CH1]			[CH2]			[온도]	[온도]			[습도]			
	20	.4		28.6				71	.6			71	.4
<sup>SP</sup> 100.0	MV	0.0	sp 28.6	<sup>MV</sup> 0.0	)	SP	25.0	MV	0.0	SP	85.0	MV	0.0
[Monitoring	g 03]					[Mo	nitoring	04]					
	[고온실]		[실험실]	[저온실	]			[CH1]		[(	CH2]		[CH3]
PV	25.9		28.9	28.9	)	PV	Β.	OUT		3	8.09		3.09
SP	-200.0		500.0	-200.0	D	SP		-2.34		2	0.04		1.10
MV	0.0		0.0	0.0	D	MV		0.0			0.0		0.0
					-		1 1	1 CAPS	2024-03-18	오후 3:18 NEX1	1000/1100/1200/1300/14	00 Monitoring Prog	ram (Ver 24.03.06)

If you want to go to a specific product's detail page, click it with your mouse or select the respective view icon from the toolbar.

#### 3.2 View alone

- $\cdot$  Displays PV, SP, and MV graphs.
- · Displays the status information of DI, DO, and IS.



[Figure 3.2-1] NEX1100 Individual display selection screen

• It is divided into CH1 and CH2, and clicking CH1/CH2 will take you to the detailed screen.

TEMA MAANSOD					
8시 [Monitoring 1] 정치 운전	FU	LL 🗧	CH1	CH2	
61 62 63 64 65 64 67 68	Ĵ	성정값	100.0		STOP
			100.0		
		순력량			
			100.0		
157 158 159 159 48 PID 112 :			1		USER
4.1 A.2 24 24 25 25 25 25 25 25 25 25 25 25 25 25 25			00.00:54		
Q         Artif Artif         2020-03-16 19:09:07           Q         D_to an evoluEXCOM1, an artif artif and an artification of the sector and the sector artification of the sector artifi	1318165507.log				<i></i>
					<b>20.2</b>
					P 100.0
18- 16-					p 28.5
100-100					v 100.0
105-110-				-50 ×	
				1/	
					100
122 13					11 - 2 - 20
00111456 0011150 00111506 0011501 0011506 0011501 0011501 0011501 0011501 001150	09/18 10/36 09/18	1541 03/10	1046 03/18 15/51	03/13 15/58	

[Figure 3.2-1] CH1 FIX screen

지명	[Monitori	ng 1] 🛛	프로그램	운전					FU	JLL	CH1	Cł	12	
1 152 3 154 5 156 7 158									°C	성정값	1291	.5		STO
1 IS 12 3 IS 14						I				4.000		-		HOL
6 816 1 152 3 154					- /	4	).	Ю		2/48	100	0		STE
5 156 7 158					1 / 1		NA PI	0.49.1			100		_	USE
	***						43.00	1941			0			
1 AL 2	세크 시간 :			00.0	0:27/00:15:0	0	244.81				03	00:27		
÷				2024	03-18 15:55	07					2024-5	5-20-20-29		_
94 22	D1225 HPINEXCON	11, 19322, 94		002024-03.99	01271 02112 NHM	530 ROIDA	TAMonitori	ng 1/2024031	18165507.log					25
														<b>B</b> 20.6
														a 100.0
														P 100.0
														p 28.5
														P 1291.5
														¥ 100.0
													50.20	
													4	
														393
														11 12
	03/13 10 CK 03/1	\$15.06 03/	01511 CC	1015-10	2011112	10/11/10/28	03/15	5-3 CM	1815-38 03/1	115-41 03	raa 15-ee - 00-1	115-51 03		

[Figure 3.2-1] CH2 Pattern screen

NEX1000/1	100/1200/1300	Monitoring Program									6 <b></b>
			ㅠㄹㄱ래 오기	ત			E		CU1	CHO	
-	10		프로그램 군1	2					CHI	GHZ	
IS 1 IS 3 IS 5 IS 7	IS 2 IS 4 IS 6 IS 8	2					Ĵ	설정값	1201	5 4	STOP
IS 9 IS 11	IS 10 IS 12								1231.	<u> </u>	HOLD
IS 13 IS 15	IS 14 IS 16							출력량			
TS 3	TS 4		10						100.0	0	STEP
TS 7 TS 9	TS 8 TS 10	패턴번호와 세그번호 :	/	1 / 1		적용 PID 번호 :			1		USER
TS 11	TS 12	반복 횟수 :		1 / 1		세그 반복 횟수 :			0	/ 0	
	× 0	세그 시간 :		00:02:55/00:15	:00	전체 운전 시간 :			00:0	2:55	
	197 <u>3</u>		미니티티 프로그램(2024)2024	02 00 - 01ARI 5715 F		AlMonitoring 1\202403	19155507 105		2024-03-	20 20.29	
300-3	00	D.(IIIIII) D.(IIIIII) D.(IIIIII) D.(IIIII) D.(IIII) D.(IIIII) D.(IIIIII) D.(IIIIII) D.(IIIIII) D.(IIIIII) D.(IIIII) D.(IIIIII) D.(IIIIII) D.(IIIIII) D.(IIIIIIIIIIIIII D.(IIIIIIIIIIIIIIIIII	포닉닉용 프로그 81202412024	.03.33 - 927 478 16	dux+ seiDAi	Autonitoning 1/202403	516133307.log				
										<mark>6</mark>	≤ 100.0
											✓ 100.0
											28.5 1291.5
											⊽ 100.0 🕂
										50 ×	
										40	
	20										
	50-										710 🕅 👹
0	3/18 14:58	03/18 15:03 03/18 15:08	03/18 15:13 03/18 15:1	8 03/18 15:23	03/18 15:28	03/18 15:33 03	2 CA	15:43 03/ PS 2024-03-11	18 15 48 03/18 1	5:53 08/18 15:58 0/1100/1200/1300/1400 Monito	ring Brogram (Ver 24

[Figure 3.2-1] Individual display screen

NO	Description						
1	You can set the driving behavior mode (pattern/fix).						
2	Displays the inner signal, DI, DO, time, and alarm signal generation status The number of items that can be displayed on the screen is 30. You can set whether to display it or not with number 3.						
3	Set whether to display the status lamp.						
4	The RUN/STOP button is displayed. HOLD and STEP buttons are displayed during pattern operation.						
5	You can check the running/stop time and status history information as below. "20230321 17:27:35 Chamber 1 CH3 START RUN" "20230321 17:27:35 Chamber 1 CH2 Inner Signal 1 ON" "20230321 17:27:35 Chamber 1 CH2 Inner Signal 2 ON" "20230321 17:27:35 Chamber 1 CH2 DI 6 ON" "20230321 17:27:35 Chamber 1 CH2 DI 7 ON" "20230321 17:27:35 Chamber 1 CH3 Alarm Signal 2 OFF" "20230321 17:27:35 Chamber 1 CH3 Alarm Signal 1 OFF" "20230321 17:27:35 Chamber 1 CH3 Alarm Signal 1 OFF"						
6	Set whether to display on the graph screen and the color.						
7	Set the display time on the graph screen (10 minutes to 24 hours).						
8	This button zooms in and out on the graph screen.						
9	Set the graph range, decimal points, etc.						
10	Displays various information during RUN.						

· The operation data file will be saved as "Installed folder₩DATA₩Chamber

name\year/month/date/time/minute/second.log".

 $\cdot$  You can check the data in Data View.

Ex) C:\ProgramFile64\NEX1000\_S Monitoring Program\DATA\No.1\20180612134710.LOG



[Figure 3.2-2] NEX1200 screen

NEX100	0/1100/1200/1	300 Monitoring Program	a sin þ																	@ <mark>×</mark>
[M	onito	oring 03	프로그	램 종료																
IS 1 IS 2 IS 2		2 패턴 4 6 실험실	헌번호와 세그	번호 :		1	Ċ				고온	실	2	5 (	°C	설정값 출력량		200.0	RUN	
IS 1 TS TS TS	1 IS 1 1 TS 3 TS 5 TS 7 TS	2 2 4 6 8			29	)_()	)	1정값	500.	0	저온	실	2	5.	°C	설정값		-200.0		
AL AL AL	1 AL 3 AL 5 AL 7 AL	8 반본 회수 ·					N 0 / 1	٨v	0.0 ব্য	≩ PID ₩	ō.		2	9.(	0	MV 0 /	0 /	0.0	USEF	२
DI	DI 2 () 상태 램프	2 세그 시간 :				00:0	00:00 / 00:	:00:00	전치	해 운전 시	간 :					00	0:00:00			
																		90	<ul><li>25.6</li><li>200.0</li></ul>	
																			<ul> <li>✓ 0.0</li> <li>✓ 29.0</li> <li>✓ 500.0</li> </ul>	
																		50	₩ 0.0 ₩ <mark>₩ 29.0</mark> ₩ -200.0	
																			₩ 0.0	
																			1A2 1 20	•
03/18 1	6:16	03/18 16:21 (	3/18 16:26	03/18 16:31	03/18 16:36	03/18 1	6:41 0	3/18 16:46	03/18	16:51	03/18 1	16:56 03	/18 17:01	03/18	17:06	03/18	17:11	03/18 17:1	6	



A NOX 000/1100/1200/1300 Montering Program 														
		669 🏧 🗝 🗉		CI	H1				(	CH2				CH3
[Mor	nitori	ng 04] 정치·	운전 정지		0	[Monito	'ing 04] 정치	운전 정지		0-	[Monitor	'ing 04] 프로그	1램 종료	0.5
					C					C				Ĵ
			<b>B.C</b>	DU	Т				3.0	)5			3	.05
SP			MV			SP		MV			SP		MV	
		-2.34			0.0		20.04			0.0		1.10		0.0
300- 3													100	B.OUT
265- 2													90	<ul> <li>✓ -2.34</li> <li>✓ 0.0</li> </ul>
195-1														<b>⊠</b> 3.05
160- 1														⊽ 20.04 <del> </del>
र् <sup>2</sup> 125-ई1														⊠ 3.05
90-													-40	F 1.10
55-														S 0.0
20-													-20	1시간 🔹
-15														💷 🐼 🌆
-50-	5050 03/1	8 16:17 03/18	16:22 03/18	16:27 03/1	8 16:32 03	2/18 16:37 03/	18 16:42 03/18	16:47 03/18	16:52 03/	18 16:57 03	/18 17:02 03/18	3 17:07 03/18 17:1	2 03/18 17:17	
									4	1 0	APS 2024-03-18	오후 5:16 NEX1000/11	00/1200/1300/1400 Monito	ring Program (Ver 24.03.06)

[Figure 3.2-4] NEX1400 screen

• It is divided into Channel 1, Channel 2, and Channel 3. Clicking on CH1/CH2/CH3 will take you to a detailed screen.

3.3 Function Set

•There are FIX control method and pattern control method. NEX1300 product does not have operation control method.

• The pattern operation method is a method in which the time to reach the target SP is set in a program and the temperature is controlled sequentially according to that program.

 $\cdot$  The FIX operation method controls the temperature only with the target set value..

· Time setting is only available in fix control mode.

정치 [Monitoring 1] 정치운전 정지	FULL	CH1	CH2	
IS 1 IS 2 IS 3 IS 4 IS 5 IS 6 IS 7 IS 8 IS 7 IS 8	е С	<sup>ਬ</sup> ਹੇ 100	0	RUN
		100.		
15 13 15 14 15 15 15 16 16 15 1 15 2	출력	력량		
		0.0		
TS7 TS8 TS9 TS10			1	USER
TS 11 TS 12 AL 1 AL 2 OK		00.	04:13	
Cancel				Ē
· 상태 명프 D1/소프트웨어/NEXCON11, 프로그램2, 모니터킹 프로그램202412024.03.5 300 - 300 - 300 - 00 - 11.02.33	og		T100	-119.8 <b></b>
285- 285-			-90	✓ 19.0 ✓ 100.0
220- 230			-80	<mark>₩ 0.0 </mark>
195- 195-			-70	<b>z</b> 28.4 📑
160- 100-			-60	✓ 1291.5
5125-5125-			-50 ×	0.0
			-40	
			~	
			20	1시간 👱
			-10	1
03/18 16-14 03/18 16:19 03/18 16:24 03/18 16:29 03/18 16:34 03/18 16:39 03/18 16:44 03/18 16:49 03/18 16:54	03/18 16:59	03/18 17:04 03/18	3 17:09 03/18 17:14	

#### 3.4 Lamp Set

- $\cdot$  Set the type of status lamp to be displayed on the FIX or PROGRAM operation screen..
- · Up to 30 items can be displayed on the operation screen..



#### 3.5 Graph Set

 $\cdot$  Set the graph display range, color, set values to be displayed on the operation screen, decimal point

position, etc.

· Can be set for each individual screen.



#### 3.6 Setting target set points

· Clicking the setting value on the FIX operation screen allows you to enter the target setting value..

NEX1000/1100/1200/1300 M									
(명)(명)(昭)(전) 정치	[Monitoring 1]	정치운전 정지			FUL	.L	CH1	CH2	
IS 1 IS 2 IS 3 IS 4 IS 5 IS 6 IS 7 IS 8 IS 9 IS 10					°C	설정값	100.	0	RUN
IS 11 IS 12 IS 13 IS 14 IS 15 IS 16 TS 1 TS 2 TS 3 TS 4			Set SP 운도 설정값 입력	<b>२</b> ०		출력량	0.0		
TS 5         TS 6           TS 7         TS 8           TS 9         TS 10           TS 11         TS 12           AL 1         AL 2			1	취소 회소 지수는 전 전 전 전 전 전 전 전 전 전 전 전 전 전 전 전 전 전 전			<b>U.U</b>	4:12	USER
상태 램프	D:\소프트웨어\NEXCON\1. 프로그램\2.	모니터링 프로그램\2024\2024.03.99 - 이	t스키 추가중 read갯수 확인\DA	전세 운전 시간 : \TA\Monitoring 1\2024031815	5507.log		00:0	4:13	Ţ,
265- 205-									<ul> <li>20.8</li> <li>100.0</li> </ul>
								-80	<ul> <li>28.6</li> <li>1291.5</li> </ul>
								-60 -50 %	⊽ 0.0 <del>   </del>
								-40 -30	
									1시간 ·
03/18 15:56	03/18 16=01 03/18 16=06	03/18 16:11 03/18 16:16 03	/18 16:21 03/18 16:26	03/18 16:31 03/18 16	36 03/18 10	6:41 03/18 5 2024-03-18	2 16:46 03/18 1	6:51 03/18 16:56	aring Program (Ver 24.03.06)

#### 3.7 Pattern number input

Clicking the pattern number on the pattern operation screen allows you to input the pattern number you

want to operate ..



## 4. Pattern Set

- $\cdot$  Setting a goal (TSP) and the time (hours, minutes, seconds) to reach the goal.
- $\cdot$  You can set conditions related to time signals, wait actions, etc. in that segment..
- $\cdot$  You can set the repeat function for the patterns and segments you set.
- $\cdot$  You can set the operation method when the pattern operation ends.



### [Figure 4-1] NEX1100 Pattern Editing Screen

NO	Description
1	Pattern number, start condition, pattern/segment repeat setting.
2	Pattern related information data setting (TSP, TIME, etc.)
3	Pattern data can be saved as a file or read.
4	Upload NEX product pattern information to your PC.
5	Download the pattern setting data as a pattern for NEX products.
6	Setting the graph range.
7	You can delete/insert columns of entered pattern data.
8	EXIT

1 NEX1000	V1100/1200/1300 Monitoring Plogram						0 8 3
[Mo	onitoring 1]			[Monito	ring 02]		
[CH1	]	[CH2]		[온도]		[습도]	
	20.7	1 (* 패턴 문접 - 파턴 삼정 패턴 번호 패턴 번후	<u>문낙 설정</u> 고운실 준비 1 자유실 준비	N8 -	4.7		71.4
SP	100.0 <sup>MV</sup> 0.0	SP ਭਰ ਸੁਸ਼ ਖੁਰ ਭਰ ਸੁਸ਼	지상 등작 설정 제상 등작 설정 제상 주기 제상 시간(m:	0 0 0		) <sup>SP</sup> 85.0	<sup>MV</sup> 0.0
[Mo	onitoring 03]	2 	제상은도	-200.0			
	[고온실]	3 L = 34	목표 온도 시간(h.m.s) 예열,예명 은	Ξ Εŀ	Exit           입시그널           0         0         0	[CH2]	[CH3]
PV	26.6	25 XEW	-200.0 0.00.00 -200.0	0 0 0	0         0         0         0         0           0         0         0         0         0         0	3.08	3.08
SP	-200.0	500.0	-200.0	SP	-2.34	20.04	1.10
MV	0.0	0.0	0.0	MV	0.0	0.0	0.0

[Figure 4-2] NEX1300 Pattern Editing Screen

NO	Description
1	Pattern number, pattern repeat setting
2	Set the type of pattern you want to operate.
3	Pattern related information data setting (TSP, TIME, etc.)
4	Upload NEX product pattern information to your PC
5	Download the pattern setting data as a pattern for NEX products.

## 5. Data Graph display

• In the monitor program, open and graph the stored data (extension log) or the data file (extension csv) stored in the product.

- Easy to zoom.
- · To return to the original screen after zooming in, right-click on the graph..



icon	Description
	Open
	Print
٦	Screen capture
	Displays the file information of the current screen. You can enter a comment for the current file
	Converts files (extension log) saved as monitoring programs into Excel files (extension csv).
	Displays the screen style (black/white).
	Display saved data as a waveform.
	The stored data is displayed digitally.
<b>5</b> 3 全 2	Return a zoomed screen to full screen
	Zooming the graph.
	Setting the graph color and range

<b>M</b>	Search the graph currently displayed on the screen in detail by time
----------	--

#### 5.1 Graph display

\_\_\_\_\_



NO	Description
1	Displays information about the graph currently displayed on the screen. Comments can be entered in the file information ( <sup>[]]</sup> ).
2	Check whether to show or hide graph lines.
3	Show Cursor Value: Check the time and stored value at a point on the graph. Calculation range setting: Set the graph range to calculate the average value.

#### 5.2 Digital display

· Displays waveform graphs in digital format.

• In number 1, use the mouse to grid the range and check the calculation results on the right.



#### 5.3 Graph Set

· Set the colors and ranges of the graph .



#### 5.4 data search

• In the advanced search for graphs, you can specify the search start and end times, and only the entered times will be displayed on the graph.





## 6. Wait Operation Set

- $\cdot$  Set the standby range and time for standby action during pattern operation.
- · You can apply the configured standby operation method to each segment in [Pattern Edit].
- · For detailed instructions, please refer to the product instruction manual.



[Figure 6-1] NEX1100 Wait Operation Set

NEX1000/1100/1200/	1300 Monitoring Program										
[Monito	pring 1]			[Monitoring 02]							
[CH1]		[CH2]		[온도]		[습도]					
	22	.2	30.1		71.7	7	71.4				
<sup>SP</sup> 100	0.0 <sup>MV</sup>	0.0 SP 30.	□ 대기 등작 설정           대기 등작 설정           대기 등작 설정           대기 등작 설정           이 대기 등작 설정	설정 	0	.0 <sup>SP</sup> 85.0	<sup>MV</sup> 0.0				
[Monito	oring 03]		수도 대기 등작 범위 슈도 대기 등작 범위 대기 등작 시간(0:무한대기)	0.0 MRH	Cancel						
	[고온실]	[실험실]	내가 동작 방학 이 전체	● 세그	H1]	[CH2]	[CH3]				
PV	27.5	30.7	30.7	PV	<b>B.OUT</b>	3.18	3.18				
SP	-200.0	500.0	-200.0	SP	-2.34	20.04	1.10				
MV	0.0	0.0	0.0	MV	0.0	0.0	0.0				
					2 1 CAPS 2024-03-19	2 1 12 NEX1000/1100/1200/1300/1/	100 Monitoring Program (Ver 24 03 06)				

[Figure 6-2] NEX1200 Wait Operation Set

▲ NEX1000	0/1100/1200/1300 Monitor	ring Program	DÞ												
[Monitoring 1]								[Monit	oring 02]						
[CH1	]			[CH2]				[온도]				[습도]			
		21	.9		30	).1				71	.7			71	.4
SP	100.0	M∨	0.0	SP 30.	⊇ 대기 동작 설정	대기 동작 고온실	설정	저온실		V	0.0	SP	85.0	MV	0.0
[Mo	onitoring	03]			대기 등작 실정 대기 등작 범위 대기 등작 시간(0:무	OFF 0.0 2한대기) 0.0	0FF 0.0	0FF 0.0 0.0	(°C) (H.M) Cancel						
		[고온실]		[실험실		NLEJ				11]		[C	CH2]		[CH3]
PV		27.4		30.7	,	30.7		PV	B.Ol	JT		3	.18		3.18
SP		-200.0		500.0	) .	-200.0		SP	-2	.34		2	0.04		1.10
MV		0.0		0.0		0.0		MV		0.0			0.0		0.0
								3	1	CAPS 202	24-03-19	2≢ 1:12 NEX10	000/1100/1200/1300/14	00 Monitoring Prog	gram (Ver 24.03.06)

[Figure 6-3] NEX1300 Wait Operation Set

<ul> <li>NEX1000/1100/1200/1300 Monitoring Program</li> <li></li></ul>						0 6 3				
[Monitoring 1]			[Monitoring 02]							
[CH1]	[CH2]		[온도]		[습도]					
21.7	7	30.1		71.7		71.4				
<sup>SP</sup> 100.0 <sup>MV</sup> 0.	0 <sup>SP</sup> 30.	) 대기 등작 설정 대기 등작 설정 대기 등작 설정 대기 등작 설정	157.00 °C	CH1 CH2 CH3	SP 85.0	<sup>MV</sup> 0.0				
[Monitoring 03]		대기 등착 시간(0:무한대기) 대기 등착 방식 • 유지	0.0 H.M 이세그 이번차	Cancel						
[고온실]	[실험실]			[	[CH2]	[CH3]				
<sup>PV</sup> 27.4	30.7	30.7	PV	B.OUT	3.18	3.18				
<sup>SP</sup> -200.0	500.0	-200.0	SP	-2.34	20.04	1.10				
MV 0.0	0.0	0.0	MV	0.0	0.0	0.0				

[Figure 6-4] NEX1400 Wait Operation Set

## 7. DI Error Name

- DI error name input.
- $\cdot$  Up to 16 DI error names can be entered for one board, and up to 32 for two boards.

• The maximum number of characters that can be entered for the DI error name is 50 Hangul characters

#### (100 English characters).

	Hontoring Program												
[Monitori	ng 1]					[Monito	ring 02]						
[CH1]	20	).7	[CH2]	D	여러 홍말 여러 명 이 여러 명정 영비 순관련 고친류발성, 요리 및 경기로 등 방태요리 영비 나온관련 구동용 인비 더 여러 발생, 진비 및 이 영비 나무 과일받성, 발정은도 및 우도 반응을 정권 기열에 타 진택성, 가열이디 누간이부 공급 가슴에 다 고혈방성, 발정으도 및 급수상태 정급 가슴에다 고혈방성, 방정으도 및 급수상태 정급		OK Cancel	71	.7	[습도]		71	.4
<sup>SP</sup> 100.	0 <sup>MV</sup>	0.0	<sup>SP</sup> 29	8 9 10 11 12 13 14	가습하티 누전발생, 가습하티 누전여부 점검 가습수 자단발생, 등류수발생기, 등착 및 별브 개도, 상은방동가 고전류발생, 등장 기 아상유모 및 증구, 상은냉동기 이상발생, 냉매 및 오월 부록과 응축가? 저온 자당동기 과전류발생, 냉동기 이상유무 및 응 저온자당동기 과진류발생, 냉동기 이상유무 및 응 저온2자당동기 과진류발생, 냉동기 이상유무 및 응	상태 점점 금든 등작 점검 전 등작 점검 축기판 등작 점검 후기판 등작 점검 축기판 등작 점검			0.0	SP	85.0	MV	0.0
[Monitori	ng 03]			15 16 17 18 19	저은2자성동기 이상 발생, 영매 및 오일 부록과 중 실외용축기 편모터 과전류발생, 용축기 파손 및 공·	학기편 등작 정검 기호를 정검							
	[고온실]		[실험실	20 21 22 23 24				1]		[0	CH2]		[CH3]
PV	27.3		30.6	25 26 27 28				JT		3	.17		3.17
SP	-200.0		500.0	29 30 31 32				34		2	0.04		1.10
MV	0.0		0.0	)	0.0	MV		0.0			0.0		0.0
						1	1	CAPS 20	124.03.19	2 # 1-22 NFX1	000/1100/1200/1300/140	00 Monitoring Prog	ram (Ver 24 03 06)

€ NEX100	0/1100/1200/1300 Monitoring	g Program	•								
[M	onitoring 1	1]			[Moni	itoring 02]					
[CH1	]		[CH2]		[온도]		[습도]				
		20.	5	29.8		71.	7	71.4			
SP	100.0	MV	0.0 SP 회면표시 1 화면표시	시 생플링 or 통신 데이타 저장   시인어 18국어 - 「 <sup>#</sup>	الله عمام <b>4</b>	OK Cancel	0.0 SP 85.0	<sup>MV</sup> 0.0			
[M	onitoring (	03]	2 3 म्मह	변표시 ON I	<ul> <li>✓ 유전 버튼 표시</li> <li>✓ 정지 버튼 표시</li> <li>✓ 홈드 버튼 표시</li> <li>✓ 스텝 버튼 표시</li> </ul>						
	[	고온실]	[실핟				[CH2]	[CH3]			
PV		27.2	30.6	30.6	PV	<b>B.OUT</b>	3.16	3.16			
SP	-2	200.0	500.0	-200.0	SP	-2.34	20.04	1.10			
MV		0.0	0.0	0.0	MV	0.0	0.0	0.0			
						0 1 CAPS 2024-03	19 9.# 1:30 NEX1000/1100/1200/1300/1	400 Monitoring Program (Ver 24.03.06)			
	NO				Desc	ription					
	1	Se	lect the languag	ge to be used	on the us	ser's PC.					
	2	Se	Select whether to display or not display on the screen when an alarm occurs.								

Select whether to display or hide buttons on the operation screen.

Select whether or not to generate a buzzer sound on the user's PC when an alarm

## 8. Display

З

4

occurs.

■ NEX1000/11	00/1200/1300 Monitor	ring Program								i i i			0 <b>8</b> 8
[Mor	nitoring	1]					Monit	oring 02]					
[CH1]				[CH2]		[온	도]			[습도]			
		19	.8		29.6			7	1.7			71	.4
SP	100.0	MV	0.0	SP	시 시 [샘플링 or 통신 데이타 저장] V 그리프 섬플링 시간 설정	-통신 데이타	파일 저장	OK	0.0	SP	85.0	MV	0.0
[Mor	nitoring	03]			10 second	Γ	ON 💌						
		[고온실]		[실핟	· · ·					[C	CH2]		[CH3]
PV		27.3		30.5	30.5	Р	V	B.OU1	Γ	3	.16		3.16
SP		-200.0		500.0	-200.0	S	P	-2.34	4	2	0.04		1.10
MV		0.0		0.0	0.0	N	1∨	0.0	C		0.0		0.0
							0	4 0400	0101 02 10		00/11/00/12/00/12/00/14	00 Marianian Deser	

NO	Description
5	Setting the data save interval during execution.
6	Select whether to save the communication status. Saved data for analyzing data saved when communication-related A/S occurs.